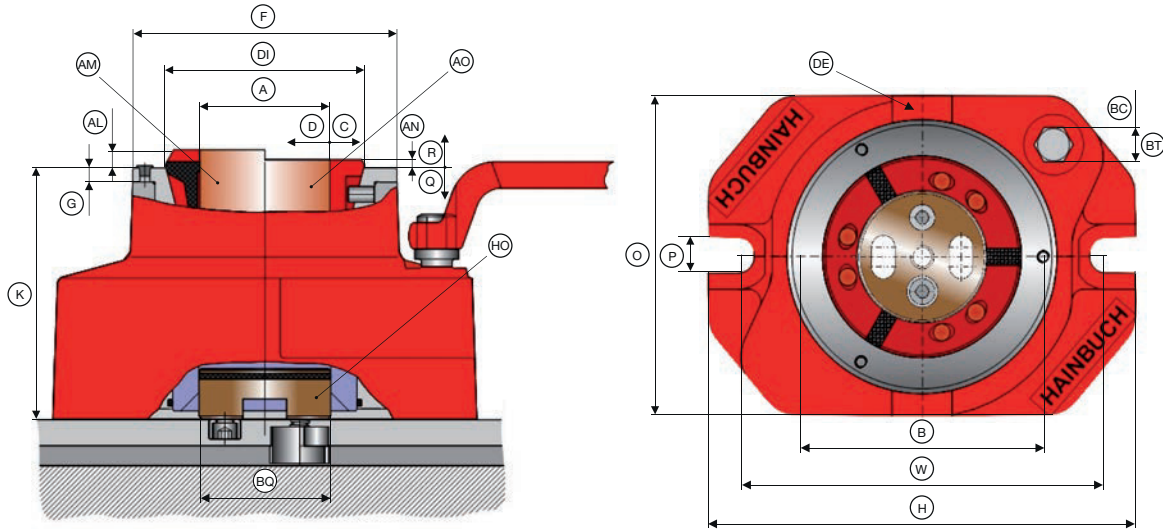




STATIONARY STANDARD CLAMPING DEVICES

Manual stationary chuck MANOK

Manual stationary chuck MANOK. Technical data and order overview



Size		42	52	65	80	100
Clamping range [mm]	A	4 – 42	4 – 52	4 – 65	5 – 80	15 – 100
Repeatability [mm]		0,010				
Max. radial clamping force [kN]		80	90	105	115	150
Max. axial drawtube force [kN]		35	40	45	50	65
Max. actuating torque [Nm]	BC	50	60	70	75	80
Bolt hole distance [mm]	W	184				
Release stroke in Ø [mm]	C	0,6				
Reserve stroke in Ø [mm]	D	1				
Reserve stroke axial [mm]	Q	2				
Release stroke axial [mm]	R	2,5				
Location front end-stop	F	Ø 132 f7				
Centering length [mm]	G	7				
Bolt hole circle end-stop	B	LK Ø 120 [3 x M6]				
Ø Capacity [mm]	BQ	56		66	80,5	102
Length [mm]	H	214				
Overall height [mm]	K	124				
Width [mm]	O	159				
Screw connection width [mm]	P	16				
Clamping edge height [mm]	DE	81				
Wrench size [SW]	BT	17				
Head Ø [mm]	DI	80		99,5	115	144,5
Clamping head serrated	AM	SK 42 BZI	SK 52 BZI	SK 65 BZI	SK 80 BZI	SK 100 BZ
Clamping head protrusion length serrated [mm]	AL	9	4	9	4	0
Clamping head smooth	AO	SK 42 BZIG	SK 52 BZIG	SK 65 BZIG	SK 80 BZIG	SK 100 BZG
Clamping head protrusion length smooth [mm]	AN	4				
Workpiece end-stop	HO	available as accessory				
Weight [kg]		14,3	14,1	12,9	22,3	21,6
In stock		✓	✓	✓	✓	✓
Order no.		1201/0007	1201/0006	1201/0005	1201/0010	1201/0002



Clamping heads Page 368	Changing fixtures Page 419	End-stops Page 230

Scope of delivery

- Stationary chuck
- Actuation tool